

## Accufab Ford GT Rear Axle (half shaft) Bolt Instructions

Remove outer 6 bolts from half shafts and set half shaft out of the way. Remove inner 2 bolts from axle flange and flange washer. **NOTE:** None of these items will be reused.

1. Install new flange washer. Select two M-8 bolts and coat threads with blue Loctite. Torque each bolt to 24-27 ft. lbs. Check torque twice. At this time you can lock wire the 2 bolts together if you choose. It is not required. If you do lock wire them, the wire must **not** go over the head of the bolt because it will interfere with half shaft installation.

2. Install half shaft back on flange. Lubricate threads of M-10 bolts and head flange lightly with oil. Re-use captured washers. Install all bolts and tighten equally until snug. Then, torque each bolt to 30 ft. lbs. Using below sequence and then torque to 50-55 ft. lbs. Again following below sequence. You can now elect to safety wire these bolts together, if you choose, again, it is not required.

